



C2C Fan T-shirts from BrandsFashion

At Tempelhof Lab, 20,000 fan T-shirts from the company BrandsFashion were sold. Through the use of organic cotton and C2C-certified printing ink, as well as cooperation with certified partners along the entire value chain, the T-shirts are produced in a recyclable and materially healthy manner. In addition, compliance with social standards is verified.

Benefits of Cradle to Cradle certified fan T-shirts and outlook for future sustainability potentials

Conventional T-Shirt	Sustainable C2C-Fan-Shirt	Exploited Sustainability potential	Future Sustainability potential
<p>~ 9,1 kg CO₂^[1]</p> <p>Carbon Management</p>	<p>~ 3,1 kg CO₂</p>	<p>Organic cotton is used in the product, which produces fewer emissions during cultivation, as do the renewable energies used in the supply chain.</p>	<p>By further optimizing processes (e.g. machinery) in the value chain, additional CO₂ emission reductions can be generated.</p>
<p>~ 670 L^[3]</p> <p>Water Demand</p>	<p>~ 300 L</p>	<p>Water use is reduced through organic farming, overflow dyeing machines^[2] and toxic-free dyes. Water used in production is 99% recycled.</p>	<p>Solutions such as dopedyeing processes in specialized machinery can further optimize the water balance. Water is 100% used instead of consumed, i.e. kept clean and in cycles.</p>
<p>~ 14,1 kWh^[1]</p> <p>Energy Demand</p>	<p>~ 9,0 kWh</p>	<p>LEED^[5] factories and process optimization, as well as the use of renewable energies, significantly reduce energy consumption.</p>	<p>Increasing the percentage of renewable energy from recyclable assets in the supply chain from the current ~70% to ~100% can further optimize the energy balance.</p>
<p>Material Health</p>		<p>BrandsFashion T-shirts are material healthy, 100% free of harmful substances and have been awarded various certificates (including Cradle to Cradle-certified).</p>	<p>Scaling of Cradle to Cradle production to the entire portfolio.</p>
<p>Social Fairness</p>		<p>BrandsFashion's entire supply chain is certified according to the Fairtrade Textile Standard. BrandsFashion has also been awarded the C2C certificate.</p>	<p>Social fairness is ensured by continuously ensuring humane conditions and living wages and their payment along the entire supply chain.</p>
<p>Circularity</p>		<p>100% of the fibers in the fan shirt can be returned to the biological cycle after multiple uses.</p>	<p>Return systems enable the circular use of clothing made from natural and synthetic fibers in the technical cycle.</p>

1 | Internal evaluation according to Standard Calculator 2030, 2021

2 | Source: Soil Association, & Global Organic Textile Standard (GOTS). (2015, September). COOL COTTON - Organic cotton and climate change. <https://www.soilassociation.org/media/11662/coolcotton.pdf>

3 | Cotton Incorporated (2016). LCA Update Of Cotton Fiber And Fabric Life Cycle Inventory. <https://cottontoday.cottoninc.com/wp-content/uploads/2019/11/2016-LCA-Full-Report-Update.pdf>

4 | Water-saving innovative dyeing method compared to conventional airflow dyeing method.

5 | Leadership in Energy and Environmental Design (LEED)